



**Global Travel  
Alliance**

Building Bridges and  
Changing Lives through  
Educational Travel



Enroll your student in the adventure of a lifetime today!

# Experience the Global Travel Alliance Difference. We're educators AND group travel specialists!

"I learned so many things about Costa Rican culture, wildlife, and general living here. It will change my outlook on life forever!"

Jesse, High School Student

- **Safety and Security** // Tour Directors are with groups 24/7 and our private overnight security gives added peace of mind.
- **All-Inclusive Pricing** // There are no hidden costs!
- **Academic Focus** // Our customized itineraries are designed to focus on key educational goals.
- **Quality** // Our team is dedicated to delivering life-changing travel experiences that bring travelers home with a more global perspective.



Meet our dedicated team and learn more about the life-changing impact of travel:



# Our Educational Travel Programs



**American Heritage** // History comes to life in Washington, D.C., New York City, Boston, Philadelphia, Williamsburg, Jamestown, and beyond. Students walk in the footsteps of historic figures, understand the price of freedom, learn about our branches of government and much more. Our American Heritage program is a rite of passage experience.



**GTrek: Science & Adventure** // From biodiversity and cultural immersion experiences in Costa Rica to field-based wildlife and ecology learning opportunities in Yellowstone National Park, our GTrek programs connect students to the best outdoor classrooms around the world. We specialize in field science, outdoor adventure, and service learning that enhances curriculum, inspires students, and prepares them for future careers.



**International Adventure** // There's no better way to learn about another culture, world history, or study a foreign language than by traveling to another country. Our expert guides and customized itineraries deliver life-changing experiences from Europe to South America, Asia to Africa, and anywhere our groups want to travel! Students return home with lifelong memories and an enhanced worldview.

"My daughter and I had an amazing trip to Washington, D.C. We went with her 8th grade class. The guides were knowledgeable and told facts and stories that helped the students relate to each place we went. I would highly recommend this travel company to anyone looking for a group trip. Wonderful experience!"

Lacey, Parent



**Global**  
Doing Good

## Make Memories & Make A Difference

Our Global Doing Good Service Scholars programs connect student groups with specially designed opportunities to travel abroad, serve others, and lay a foundation of servant leadership for their future.

**Homebuilding** // The sound of hammers, mixing cement by hand, dipping brushes into buckets of paint, carrying sheets of plywood - it's all so meaningful when you're helping to build sustainable housing for those in need in a place like Costa Rica. Our Homebuilding Project provides students with literal hands-on service learning and teamwork experiences.

**Two Roads** // If you were given \$100 to make a difference in your community, what would you do? That's the challenge posed to our Two Roads participants! Students are given the unique opportunity to get creative and make an impact in their community.



Learn more and support our work at [globaldoinggood.org](http://globaldoinggood.org)



*Ready to send  
your student on  
the adventure  
of a lifetime?*

## Enrolling is easier than ever!

- Secure your spot with a deposit today!
- We offer convenient, automatic monthly payments.
- Our optional Trip Protection Plan protects your investment.

## Two ways to enroll:

- Use the QR code on your trip's enrollment form to visit the custom landing page.
- Enter the trip ID and passcode at [globaltravelalliance.com/enroll](https://globaltravelalliance.com/enroll) (our video tutorial will walk you through each step of the process).

**Lock in their spot today to avoid landing on the waitlist!**

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Questions? Reach out to our friendly Customer Care team at [customer care@globaltravelalliance.com](mailto:customer care@globaltravelalliance.com) or 866.313.2577

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# Additional Information

View our General Booking Conditions, Release Agreement, and Standard Cancellation Policy at your convenience online:

[globaltravelalliance.com/terms](https://globaltravelalliance.com/terms)



Our optional Trip Protection Plan (TPP) protects the money you have invested in the trip for those unexpected travel delays and emergencies. TPP is a valuable plan that offers both pre-departure coverage (before the trip) and post-departure coverage (during the trip). Learn more about TPP and review exclusions online:

[globaltravelalliance.com/trip-protection-plan](https://globaltravelalliance.com/trip-protection-plan)





Whether students are veteran travelers or leaving home for the first time, Global Travel Alliance is dedicated to providing a safe, inspiring, and educational experience. Our approach to travel is personal. We partner with educators to design customized adventures that complement curriculum, provide hands-on learning opportunities, and foster lasting connections that instill a global perspective in students.

866-313-2577    [globaltravelalliance.com](http://globaltravelalliance.com)



@gtravelalliance



"I can honestly say that their program exceeded all of our expectations in every way! Our students had the time of their lives and Global Travel Alliance made that possible."

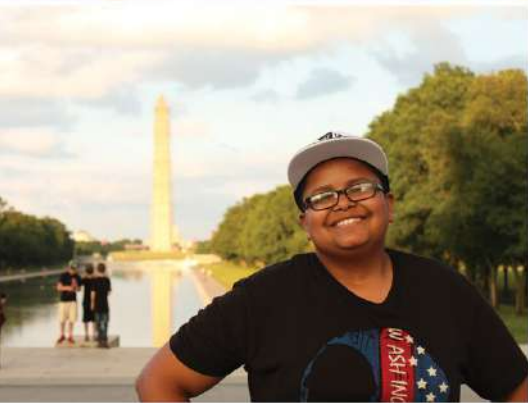
Susan, Middle School Group Leader





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